

Industrial bread line



Heavy-duty bread line. All machines are designed for continual bread processing and are well known for high quality materials, reliable availability and excellent baking results. The line has a capacity of up to 3000 pcs/hour. All machines are produced in Sweden according to CE-regulations.

SDG



Sveba Dahlen Group

SVEBA
DAHLEN



Glimmek
baking
system

Scandinavian know-how – worldwide

Industrial bread line with MO-881

SD-300 Suction dough divider



- Stainless steel
 - PLC control with touch screen
 - Frequency controlled drive
 - Very accurate scaling
 - Easy to convert between 1-pocket and 2-pocket drive
- Options:**
- Non-stick coated hopper
 - Flour duster
 - 59.5 US gal hopper
 - Outfeed roller for sticky dough

		SD 300	SD 300 XL
Weight range	1-pocket	3.5 oz - 2.2 lb	8.8 oz - 5.0 lb
Weight range	2-pockets	1.4 oz - 14.1 oz	5.3 oz - 2.5 lb
Capacity	1-pocket	750-1500 pcs/hour	
Capacity	2-pockets	1500-3000 pcs/hour	

CR-310GM Conical rounder



- Centrally adjustable tracks
 - Non-stick coated cone and tracks
 - Rounding length up to 13 ft
 - Patented
- Options:**
- Frequency converter
 - Flour duster
 - Cold/hot air blowing unit
 - Outfeed conveyor
 - Outfeed roller for sticky dough

Weight range	1.05 oz - 4 lb
Capacity	Up to 3600 pcs/hour

IPP Intermediate pocket proofer



- Stainless steel
 - Non-stick coated transfer box
 - Double infeed V-belt conveyoyr
 - Electric control panel
 - Central electric cabinet
- Options:**
- Reversible outfeed conveyoyr
 - Humidification system
 - Modular system, up to 940 pockets
 - UV-light

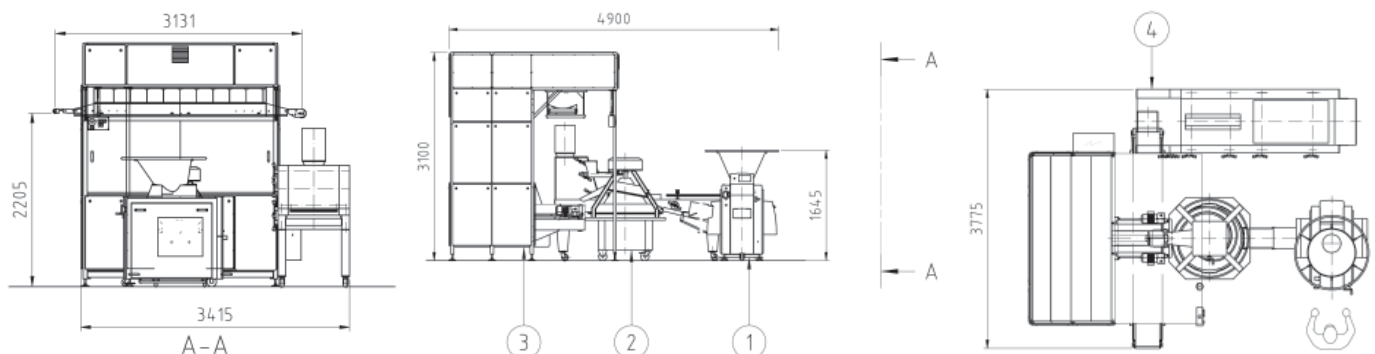
Weight range	3.5 oz - 3.3 lb
Capacity	Up to 3000 pcs/hour

MO-881 Heavy duty moulder



- First class Heavy Duty moulder for all types of bread and baguette production
 - Three pair of rollers
 - Two pressure boards, the second foldable
 - Silent and maintenance free operation
- Options:**
- Variable speed
 - Lower side guides non-stick coated
 - Decoration unit
 - 4-pieces
 - Underlying conveyoyr for tins
 - Depositing system

Weight range	1.05 oz - 4 lb
Capacity	Up to 3600 pcs/hour



1. SD-300
2. CR-310 GM
3. IPP
4. MO-881



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